



## Architectural Concrete Chemicals

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# Altus Series In-Form Retarder

**PRODUCT DESCRIPTION:** Altus Series In-Form retarders are a group of high performance in-form retarders with excellent heat resistance. The Altus Series is especially suited for insulated panels where moisture levels are critical. A single full-bodied coat of any Altus Series retarder applied over our In Form Undercoat Release will yield reproducible, uniform results. Available in 9 depths of etch a test panel-simulating job conditions should be poured for proper grade selection. Coverage ; approximately 300-350 sq. ft./gal.

**AREA OF APPLICATION:** Perfectly suited for architectural precast concrete of all types, insulated panels in particular, or poured-in-place concrete. Placement time of up to 40 minutes. Heat resistance up to 180° F. For use with steel, concrete or plywood forms. *Note that plywood forms should be sealed before use (see ACC Form Seal).*

**DIRECTIONS:** Thoroughly mix before application. Apply In-Form Retarder Pre-Cote to the mold surface prior to use. After the mold release is dry (10-15 minutes), apply a single hiding coat of any Altus Series retarder using a brush, roller, or airless sprayer at a rate of 300-400 sq. ft./gal. ( 3-5 mils). Clean up with ACC Solve or Xylene. Allow the retarder to dry thoroughly (approximately 20 minutes depending on temperature and humidity) before placing concrete. **Caution: When steam curing; bring the temperature up gradually to allow the surface retarder to react properly with the concrete. Note: If steam is to be used, it should also be used with the test panel poured for the proper grade selection.** Remove the retarded matrix at the end of the curing cycle with high-pressure water or by sandblasting. Any remaining retarder may be easily removed from the mold with a scraper or stiff broom.

**TECHNICAL DATA:** Solvent-based. Flash point 45° F. Heat resistance up to 180 ° F. See Retarder Guide for help in grade selection. Meets EPA's VOC requirements for Non-photochemically reactive compounds.

**SHELF LIFE AND STORAGE:** One year from manufacturing date in closed original container.

**PACKAGING:** 5 gal. Steel Pails.

**SAFETY :** Highly flammable. Keep away from heat, sparks and open flames. Use respirator for spray applications.

**SHIPPING CLASSIFICATION:** UN1263, Paint Related Material, 3, P.G. II

<u>Finish Type</u>	<u>Grade Selection and Color Code</u>	<u>Exposure</u>	<u>Aggregate Size</u>
<u>Micro Finish</u>	<ul style="list-style-type: none"> <li>• Super Lite – Tan (01)</li> <li>• Xtra Lite - White (03)</li> <li>• Sand - Teal Blue (05)</li> </ul>	Light Acid Wash Med. Acid Wash Sand Exposure	Sand Sand Sand
<u>Sandblast Finish</u>	<ul style="list-style-type: none"> <li>• Lite - Green (15)</li> <li>• Medium - Orange (25)</li> <li>• Deep - Blue (50)</li> </ul>	Light Sandblast Med. Sandblast Deep Sandblast	1/8 – 1/4" 1/4 - 3/8" 3/8 – 1/2"
<u>Exposed Finish</u>	<ul style="list-style-type: none"> <li>• Sm. Agg. – Yellow (75)</li> <li>• Med. Agg. - Lt. Green (125)</li> <li>• Large Agg. – Pink (175)</li> <li>• Xlarge Agg.- Gray (250)</li> </ul>		3/8" 1/2" 5/8" 3/4 +

Micro Finish Series



Sand-Blast Series



Exposed Finish Series

